










Product portfolio

Wuppermann Metalltechnik GmbH

Wuppermann Metalltechnik GmbH | Version: 1.0 | Valid from: 01.04.2020

■ Available ■ On request

1. Geometries

-  $\varnothing 30 - 95 \text{ mm}$
-  $30 \times 15 - 100 \times 50 \text{ mm}$
-  $25 \times 25 - 75 \times 75 \text{ mm}$
-  $30 \times 30 \times 30 - 70 \times 70 \times 70 \text{ mm}$
-  $\varnothing 30 - 70 \text{ mm}$
-  $35 \times 20 - 90 \times 30 \text{ mm}$
-  $34 \times 17,5 - 100 \times 25 \text{ mm}$
-  $35 \times 20 - 70 \times 35 \text{ mm}$
-  $35 \times 25 - 80 \times 30 \text{ mm}$

1.1 Profiles

Strip width of the profile cross section: 55 – 250 mm



Individual profiles according to customer drawings

1.2 Tube and profile standards

1.2.1 Tube standards

- EN 10305 part 3 respectively part 5
- EN 10219 part 1 and part 2
- factory standards

1.2.2 Cold rolled strip

- EN 10130

1.2.3 Special steel grades

- DP600
- DP800
- 22Mnb5
- 26Mnb6
- other special grades

1.3 Processing possibilities

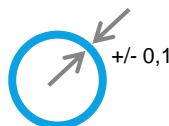
- sawing
- bending
- forming
- folding
- perforating

2. Further specifications

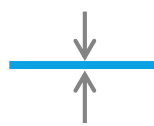


20 – 2.500 mm
Fixed lengths

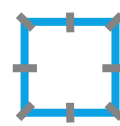
2.500 – 12.000 mm
Productions lengths



1,00 – 3,00 mm
Wall thickness



up to +/- 0,02 mm
Wall thickness tolerances



Weld seam position
freely selectable



+/- 0,1 mm
Internally galvanised
weld seam

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