










# Product portfolio

## Wuppermann Metalltechnik GmbH


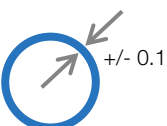
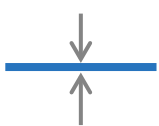
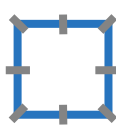

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■ Available ■ On request

### 1. Geometries

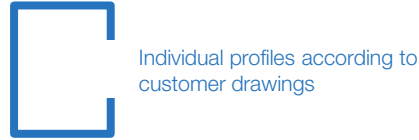
-   $\varnothing 28 - 95 \text{ mm}$
-   $30 \times 15 - 100 \times 50 \text{ mm}$   
 $70 \times 10 - 100 \times 50 \text{ mm}$
-   $25 \times 25 - 75 \times 75 \text{ mm}$
-   $30 \times 30 \times 30 - 70 \times 70 \times 70 \text{ mm}$
-   $\varnothing 30 - 70 \text{ mm}$
-   $35 \times 20 - 90 \times 30 \text{ mm}$
-   $34 \times 17.5 - 100 \times 25 \text{ mm}$
-   $35 \times 20 - 70 \times 35 \text{ mm}$
-   $35 \times 25 - 80 \times 30 \text{ mm}$

### 2. Further specifications

				
20 – 2,500 mm Fixed lengths	1.00 – 3.00 mm Wall thickness	up to +/- 0.02 mm Wall thickness tolerances	Weld seam position freely selectable	+/- 0.1 mm Internally galvanized weld seam
2,500 – 12,000 mm Productions lengths				

### 1.1 Profiles

Strip width of the profile cross section: 55 – 250 mm



### 1.2 Tube and profile standards

#### 1.2.1 Tube standards

- EN 10305 part 3 respectively part 5
- EN 10219 part 1 and part 2
- factory standards

#### 1.2.2 Cold rolled strip

- EN 10130

#### 1.2.3 Special steel grades

- DP600
- DP800
- 22Mnb5
- 26Mnb6
- other special grades

### 1.3 Processing possibilities

- sawing
- bending
- forming
- folding
- perforating
- welded constructions

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**Wuppermann Metalltechnik GmbH**

Großalmstr. 7  
A-4813 Altmünster

Phone +43 (0) 50 910 500  
Fax +43 (0) 50 910 508  
info.wmt@wuppermann.com

**Wuppermann Austria GmbH**

Gußstahlwerkstraße 23  
A-8750 Judenburg

Phone +43 (0) 50 910 400  
Fax +43 (0) 50 910 412  
info.wa@wuppermann.com

**Wuppermann Polska sp. z o.o**

Ul. Fabryczna 3  
PL-67320 Malomice

Phone +48 (0) 68 3780 101  
Fax +48 (0) 68 3780 102  
info.wp@wuppermann.com

Notes: