

Product portfolio

Wuppermann Austria GmbH

Wuppermann Austria GmbH | Version: 3.0 | valid from 15.02.2024

■ Available ■ On request

1. Geometries



Ø 30 – 115.30 mm



40 x 10 – 130 x 50 mm



25 x 25 – 90 x 90 mm

1.1 Profiles



Individual profiles according to customer drawings
Height of profile: max. 80 mm or min. 25 mm / max. 140 mm
Width of profile: min. 20 mm / max. 200 mm or min. 25 mm / max. 300 mm

1.2 Zinc coatings



Z140 – Z1300
 10 - 90 µm per side

1.3 Zinc-magnesium coatings - WTopCor



ZM140 – ZM1200
 11 – 96 µm per side

1.4 Differential galvanizing (Z and ZM)



Z500 | 250
 Top 70 µm | Bottom 35 µm

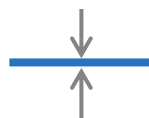
2. Further specifications



2,500 – 15,000 mm
 Production lengths



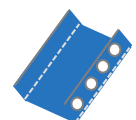
1.50 – 4.00 mm
 Wall thickness



Up to +/- 0.05 mm
 Wall thickness tolerances



Weld seam position
 freely selectable



Galvanized edges and
 perforation

1.4 Tube and profile standards*

- EN 10305 Part 3 & 5 (only +CR1/+CR2)
- EN 10219 Part 1 & 2
- EN 10217 Part 1
- EN 12899-1
- EN 10162

*other standards on request

1.5 Surface types

- pickled
- galvanized (Z) EN 10346
- galvanized (ZM) EN 10346

1.6 External welded seam designs

- not galvanized
- Spray-metallised (up to max. 90 µm)

1.7 Internal welded seam designs

- not galvanized
- scraped
- smoothed

1.8 Processing possibilities

- pressure testing & roll grooving
- sawing
- squeezing
- tube laser

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