

Product portfolio

Wuppermann Austria GmbH

Wuppermann Austria GmbH | Version: 2.0 | valid from 09.05.2022

■ Available ■ On request

1. Geometries



Ø 30 – 115,30 mm



40 x 10 – 130 x 50 mm



25 x 25 – 90 x 90 mm

1.1 Profiles



Individual profiles according to customer drawings
Height of profile: max. 80 mm
Width of profile: min. 20 mm / max. 200 mm

1.2 Zinc coatings



Z140 – Z1300
10 - 90 µm per side

1.3 Zinc-magnesium coatings



ZM140 – ZM1000
11 – 80 µm per side

1.4 Differential galvanizing (Z and ZM)



Z500 | 250
Top 70 µm | Bottom 35 µm

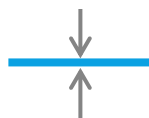
2. Further specifications



2.500 – 15.000 mm
Production lengths



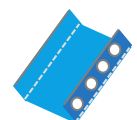
1,50 – 4,00 mm
Wall thickness



Up to +/- 0,05 mm
Wall thickness tolerances



Weld seam position
freely selectable



Galvanized edges
and perforation

1.4 Tube and profile standards*

EN 10305 Part 3 & 5 (only +CR1/+CR2)

EN 10219 Part 1 & 2

EN 10217 Part 1

EN 39

EN 10162

*other standards on request

1.5 Surface types

pickled

galvanized (Z) EN 10346

galvanized (ZM) EN 10346

1.6 External welded seam designs

not galvanized

Spray-metallised (up to max. 90 µm)

1.7 Internal welded seam designs

not galvanized

galvanized

scraped

smoothed

1.8 Processing possibilities

pressure testing & roll grooving

sawing

squeezing

tube laser

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Wuppermann Austria GmbH

Gußstahlwerkstraße 23
A-8750 Judenburg

Phone +43 (0) 50 910 400
info.wa@wuppermann.com

Wuppermann Metalltechnik GmbH

Großalmstr. 7
A-4813 Altmünster

Phone +43 (0) 50 910 500
info.wmt@wuppermann.com

Wuppermann Polska sp. z o.o

Ul. Fabryczna 3
PL-67320 Malomice

Phone +48 (0) 68 3780 101
info.wpl@wuppermann.com

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