

Product portfolio

Wuppermann Austria GmbH

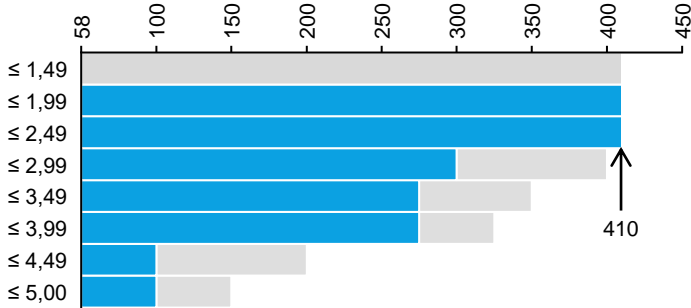
Wuppermann Stahl GmbH | Version: 2.0 | valid from 09.05.2022

■ Available ■ On request

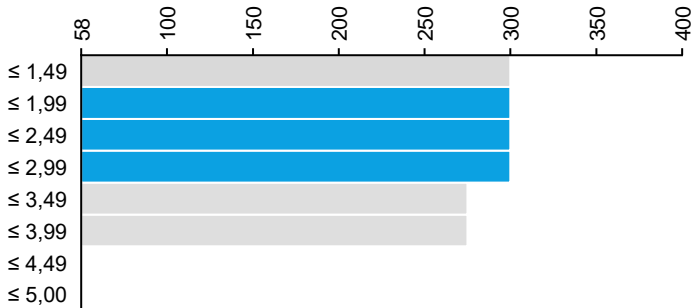
1. Zinc-magnesium strip

1.1 Dimensions (thickness ↓ x width → in mm)

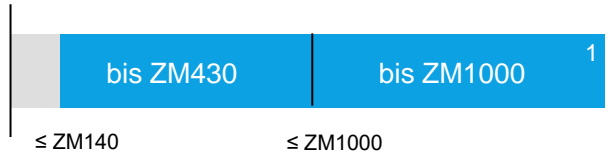
1.1.1 For zinc-magnesium coatings ZM100 up to ZM600



1.1.2 For zinc-magnesium coatings > ZM600 up to ZM800 (>ZM800 on request)



1.2 Zinc-magnesium coatings



1.3 Steel grades

1.3.1 Steels for cold forming and deep drawing (EN 10346)

DX51D+ZM	DX52D+ZM	DX53D+ZM
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1.3.2 Structural steels (EN 10346)

S220GD+ZM	S250GD+ZM	S280GD+ZM
S320GD+ZM	S350GD+ZM	S390GD+ZM
S420GD+ZM	S450GD+ZM	S500GD+ZM ¹
S550GD+ZM		

1.3.3 High-strength and low-alloy steels (EN 10346)

HX300LAD+ZM	HX340LAD+ZM	HX380LAD+ZM
HX420LAD+ZM	HX460LAD+ZM	HX500LAD+ZM
HX550LAD+ZM ¹	HX600LAD+ZM ¹	HX650LAD+ZM ¹
HX700LAD+ZM ¹		

1.4 Surface types

MA	Normal surface	MB	MB Improved surface (skin passed < ZM600)
MC	Best surface (skin passed < ZM600)		

2. Further specifications

<p>1,25 – 5,00 mm Strip thickness</p> <p>Galvanized longitudinal edges (≥ 58 mm width) available</p>	<p>8 t (max. 6 t reclining)</p> <p>Differential galvanisation (max. ratio 1:2) available</p>	<p>508 – 610 mm Inside diameter</p> <p>Chemical passivation available</p>	<p>1.000 – 2.000 mm Outside diameter</p> <p>Galvanized rounded edges available</p>	<p>Perforated Strip fully Galvanized</p> <p>± 0,05 mm thickness tolerance available</p>	<p>Slightly oiled/oiled Oiling available</p> <p>Galvanized rounded edges available</p>
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