

## Declaration of Performance

Nr. WMT\_10219\_en\_rev01

1. Unique identification code of the product type:

Profile	External dimensions	Thicknesses	Steel grades
Round tube	Ø 22 to 95 mm	1,00 to 3,00 mm	S235JRH to S355JRH, S275J0H to S355J0H, S275J2H to S355J2H, S275MH to S460MH
Square tube	23 x 23 to 75 x 75 mm		
Rectangular tube	30 /15 mm to 100 /50 mm		

2. Intended use:

For the use in metal structures or for metal/concrete composite structures

3. Manufacturer:

Wuppermann Metalltechnik GmbH  
Großalmstraße 7  
A-4813 Altmünster, Austria

4. Company / Autorised representative:

Wuppermann Metalltechnik GmbH  
Großalmstraße 7  
A-4813 Altmünster, Austria

5. System of assessment and verification of constancy of performance:

System 2+ according to annex V of CPR No. 305/2011

6. Harmonised standard:

**EN 10219-1:2006+ZA:** Cold formed welded structural hollow sections of non-alloy and fine grain steels  
**TÜV Austria GmbH** – Cert.no. 0408-CPR-TA00285

7. Declared performance:

Essential characteristics	Round tubes	Square and rectangular tubes		Harmonized standard
	Declared performance			
External dimensions (D, B and H)	+/- 1 % min. +/- 0,5 mm	H, B < 100 mm 100 mm <= H, B <= 200 mm	+/- 1 %, min. +/- 0,5 mm +/- 0,8 %	EN 10219-2
Thickness T	T <= 5 mm: +/- 10 % max. 0,35 mm			
Ovality O	2 %			
Concavity/convexity (x <sub>1</sub> , x <sub>2</sub> )	+/- 0,80 %			
Angle between sides	90° +/- 1°			
Edge radius (C <sub>1</sub> , C <sub>2</sub> oder R)	T <= 6 mm: 1,6T - 2,4T			
Twist V	2 mm + 0,5 mm/m Länge			
Straightness e	0,15 % on total length and 3 mm for 1 m length			
Mass M	0,20 % on total length and 3 mm for 1 m length			
	+/- 6 % (on the single tube)			

Steel grade	Essential characteristics								Harmonized standard	
	Elongation [%]		Yield strength [MPa]	Tensile strength [MPa]		Resilience KV [J]		CEV [%]		Durability *)
	T < 3 mm	T >= 3 mm		T < 3 mm	T >= 3 mm	- 20 °C	0 °C			
	Declared performance									
S235JRH	17	24	235	360 – 510	360 – 510		27	0,35	Suitability for galvanizing can be specified	EN 10219-1
S275J0H	20		275	430 – 580	410 – 560		27	0,40		
S275J2H	20		275	430 – 580	410 – 560	27		0,40		
S355J0H	20		355	510 – 680	470 – 630		27	0,45		
S355J2H	20		355	510 – 680	470 – 630	27		0,45		
S275MH	24		275	360 – 510		40		0,34		
S355MH	22		355	450 – 610		40		0,39		
S420MH	19		420	500 – 660		40		0,43		
S460MH	17		460	530 – 720		40		0,46		

\*) The durability (against corrosion) depends on the type of protection and / or the thickness of the coating

The performance of the product identified under point 1 is in conformity with the declared performance in point 7.

This declaration of performance is issued in accordance with Regulation (EU) No. 305/2011 under the sole responsibility of the manufacturer identified under 3.

Signed for and on behalf of the manufacturer by:

Georg Wildauer  
General Manager  
Wuppermann Metalltechnik GmbH



Altmünster, December 5, 2023